



1.30in
[33mm]
TOTAL CAMERA
POSITION ADJUSTMENT

Ø0.25in
[6.4mm]
MOUNTING HOLES
SEALING WASHERS INCLUDED

Ø2.30in
[58.4mm]
VIEWPORT

BODY 304 STAINLESS STEEL
BASE 6061 T6 ALUMINUM
GASKET 40D SILICONE SS PSA
VIEWPORT ACRYLIC

1.15in
[29.3mm]
AVAILABLE MOUNT BAR WIDTH



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TOLERANCES UNLESS OTHERWISE SPECIFIED

MACHINING		SHEET METAL	
X.X	0.0250"	HOLE TO HOLE (SAME SURFACE)	
X.XX	0.0100"	X.X	0.030"
X.XXX	0.0050"	X.XX	0.010"
X.XXXX	0.0005"	X.XXX	0.005"
ANGULAR	0.5°	HOLE TO FOLDED EDGE	
DEBURR ALL		X.X	0.035"
		X.XX	0.025"
		X.XXX	0.015"
		FOLD TO FOLD	
		X.X	0.045"
		X.XX	0.035"
		X.XXX	0.020"
		ANGULAR 1.0°	

⊕ (Symbol)
ALL WEIGHTS ARE IN POUNDS

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DESCRIPTION: 30D-CG ASSY DIMS				
MATERIAL:				
FINISH:				
DRAWN BY: RS	DATE: 9/30/2019	SCALE: 1:2	SHT-SIZE: B	APPROX. WEIGHT
CHECKED BY:	DATE:	PART NUMBER: 30D-CG		REVISION: A
Sheet 1 of 1				