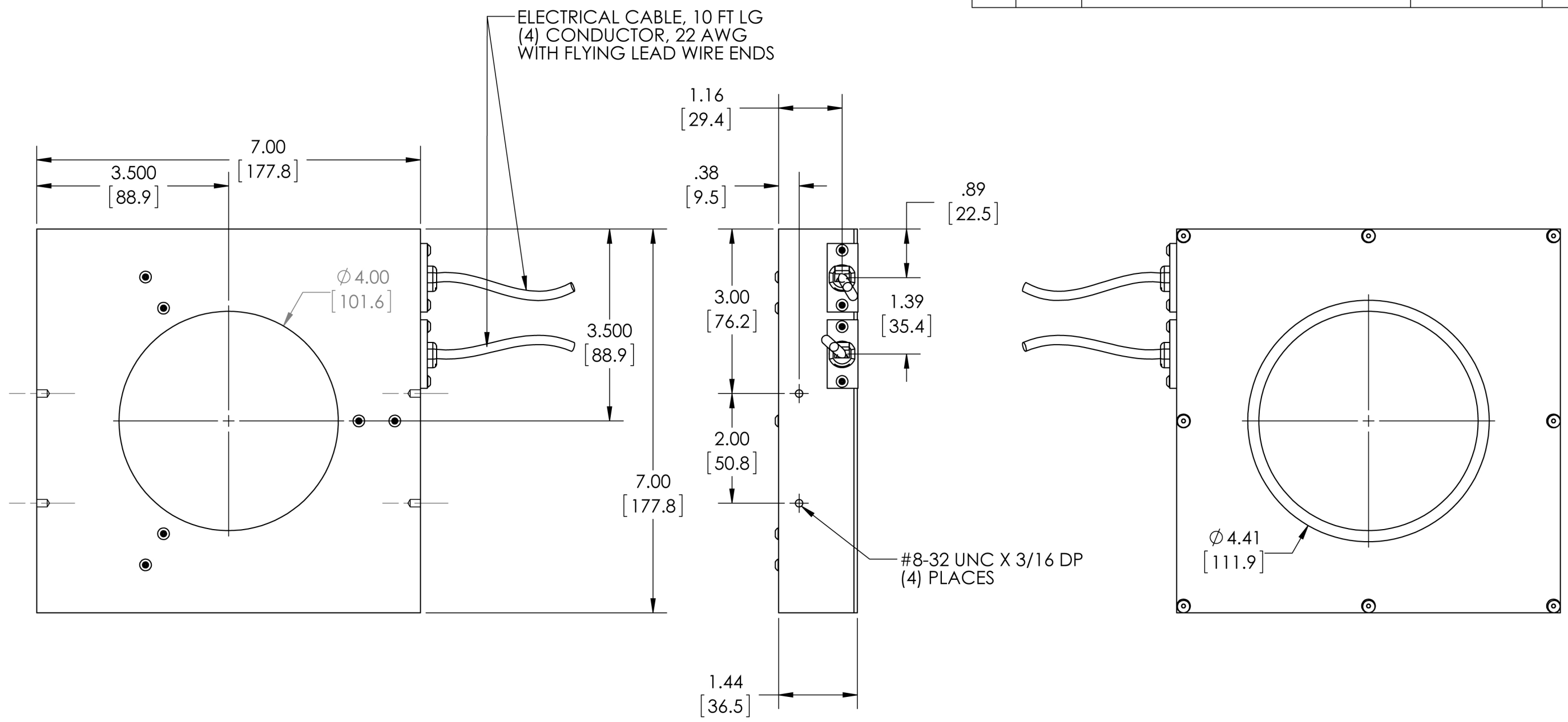


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



945 East 11<sup>th</sup> Avenue Tampa, FL 33605  
 Phone: (813) 984-0125  
 Contact: Sales@pyramidimaging.com  
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	METAPHASE TECHNOLOGIES, INC.	
		DIMENSIONS ARE IN INCHES	DRAWN	KW	4/25/2012	TITLE:
		TOLERANCES:	CHECKED			DUAL OFF AXIS RING LIGHT, 4 INCH
		FRACTIONAL $\pm 1/64$	ENG APPR.			
		ANGULAR: MACH $\pm 1/2^\circ$ BEND $\pm 2^\circ$	MFG APPR.			
		TWO PLACE DECIMAL $\pm .01$	Q.A.			
		THREE PLACE DECIMAL $\pm .005$	COMMENTS:			
	DOARL241	INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
	DOARL221	MATERIAL				<b>B</b> DOARL241
	DOARL202	FINISH				SCALE: 1:2 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON	APPLICATION				
		DO NOT SCALE DRAWING				