



CHAMFER ALL THREADS 30°

TO ROOT DIAMETER

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9/21/2004

DO NOT SCALE DRAWING

Contact: Sales@ pyramidimaging.com

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DATE DR:

USED ON:

MATERIAL: P/N SUFFIX DEFINITION THE CONTENTS OF THIS **UNLESS OTHERWISE SPECIFIED** DOCUMENT ARE PROPRIETARY -1 CONVERSION COATING DIMENSIONS ARE IN INCHES AND TO NAVITAR, ITS USE IS -2 PAINTING INCLUDE CHEMICALLY APPLIED AUTHORIZED ONLY FOR -3 MARKING OR PLATED FINISHES RESPONDING TO REQUEST FOR -R REWORK QUOTATION OR PERFORMANCE **TOLERANCES AS FOLLOWS** SCALE: OF WORK FOR NAVITAR 1:1 DEC. .XXX $\pm .005$ FINISH: DJM 0.0 DEC. .XX ±.010 DR: inch 1.0 FRACT. $\pm 1/64$ CH: PB ANGLES $\pm 30'$ CONCENTRICITY .003 TIR APP: PB 0.0 25.0 mm **BREAK ALL SHARP EDGES**

.005 MIN. .010 MAX.

MAX. SURF. ROUGHNESS: $\sqrt[32]{}$

OUTLINE

ROCHESTER, NEW YORK

MOTIC 20X ELWD ICO 0.42 NA & 20mm WD

1-62830_OL REV A SHEET 1 OF 1