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OUTLINE

USED ON:

MATERIAL:

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
INCLUDE CHEMICALLY APPLIED
OR PLATED FINISHES

TOLERANCES AS FOLLOWS

DEC. .XXX ± .005
DEC. .XX ± .010
FRACT. ± 1/64
ANGLES ± 30'
CONCENTRICITY .003 TIR

BREAK ALL SHARP EDGES
.005 MIN. .010 MAX.

MAX. SURF. ROUGHNESS: $\sqrt{32}$

P/N SUFFIX DEFINITION

- 1 CONVERSION COATING
- 2 PAINTING
- 3 MARKING
- R REWORK

THE CONTENTS OF THIS
DOCUMENT ARE PROPRIETARY
TO NAVITAR, ITS USE IS
AUTHORIZED ONLY FOR
RESPONDING TO REQUEST FOR
QUOTATION OR PERFORMANCE
OF WORK FOR NAVITAR



FINISH:

SCALE:

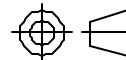
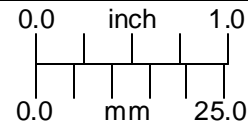
DR: DJM

CH:

APP:

DATE DR: 6/19/2002

DO NOT SCALE DRAWING



CHAMFER ALL THREADS 30°
TO ROOT DIAMETER

SIZE

A

1-60349_OL

SHEET 1 OF 1

REV

B